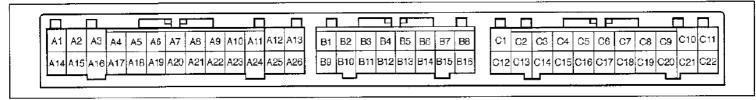


- 1. Connect to positive on battery
- 2. High amp fuse box (is part of Baleno relay/fuse box)
- 3. Relay/fuse box (graft into sierra under the bonnet. Has added benefit of many spare fuse and relay sockets for spotlights, etc...)
- 4. "FI" fuse
- 5. "DOME" fuse
- 6. Main relay
- 7. Fuel pump relay
- 8. Fuel pump (connect to whatever fuel pump you are using, ie Vitara swimmer pump, Bosch 044 external pump, etc...)
- Thermo fan control relay (don't need if you are using mechanical fan bolted to water pump)
- 10. Thermo fan motor (can use any thermo fan that fits)
- 11. Splice into Sierra's ignition switch 'IG' wire (on 1.3's the wire should be B/BI)
- 12. Splice into Sierra's ignition switch 'ST' wire (on 1.3's the wire should be B/Y)
- 13. Tachometer output (you can graft Baleno tacho into Sierra cluster, note this output will NOT work with standard Sierra tacho)
- 14. Check Engine light (I found there are a few spare globe holders in Sierra dash you could use)
- 15. VSS signal (ECU will still run engine without signal, but engine light will come on without it)
- 16. DLC (don't really need this plug, but its very easy to fit and good to have sitting there in case its needed)
- 17. Diagnosis connector (this is built into Baleno relay/fuse box, another good reason to graft box into Sierra)
- 18. Diodes for electric loads (not necessary, but idles up engine slightly for large electrical loads)
- 19. Headlight idle up (Connect positive wire from park light switch here)
- 20. Demister idle up (Connect positive wire from demister switch here)
- **21**. ECU
- 22. No.1 injector
- 23. No.2 injector
- 32. Cyl.3 spark plug33. Crankshaft Position Sensor
- 24. No.3 injector 25. No.4 injector
- 34. Camshaft position sensor
- 26. Idle Air Control valve
- 35. Oxygen sensor (make sure you have the single wire sensor, if not you need an addition to this diagram)
- 27. EVAP canister purge valve
- 36. Manifold Air Pressure sensor37. Throttle Position sensor
- 28. Ignition coil assemblies29. Cyl.1 spark plug
- 38. Engine Coolant Temperature sensor
- 30. Cyl.4 spark plug
- 39. Temperature output to instrument cluster (can connect to Sierra's gauge, but is very inaccurate)
- 31. Cyl.2 spark plug
- 40. Inlet Air Temperature sensor

## TERMINAL ARRANGEMENT OF ECM (PCM) COUPLER (VIEWED FROM HARNESS SIDE)



TERMINAL		CIRCUIT
A1	DN	Diagnosis switch terminal
<b>A</b> 2	TS	Test switch terminal
A3	SPL	DLC
<b>A</b> 4	MON	Duty output terminal
A5	TM	Tachometer
A6	MR	Main relay
A7	DNL	Malfunction indicator tamp
		("CHECK ENGINE" light)
A11	VCC	Power source (for sensors)
A12	E1	ECM(PCM) ground
A13	B1	Power source
A16	EL+	Electric load signal for position lamp
		and rear window defogger switch
A20	IGS	Ignition switch
A21	RFC	Radiator fan control relay
A22	ISC	IAC valve
A25	BB	Power source for back-up
A26	B2	Power source

TERMINAL		CIRCUIT
B1	IGT1	Ignition coil assembly for No.1 and No.4 cylinder
B2	FP	Fuel pump relay
B7	INJ1	No.1 injector
B8	INJ3	No.3 injector
В9	IGT2	Ignition coil assembly for No.2 and No.3 cylinder
B12	PRG	EVAP canister purge valve (if equipped)
B15	INJ2	No.2 injector
B16	INJ4	No.4 injector

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TERMINAL		CIRCUIT
C1	E01	Ground
C5	STA	Engine start switch
C6	THW	ECT sensor
C7	VTA	TP sensor
C8	PM	MAP sensor
C9	SPD	VSS (M/T and 4AT only)
C10	CR+	CKP sensor (+)
		(without immobilizer)
C11	CAS	CMP sensor
		(without immobilizer)
C12	E02	Ground
C17	E2	Sensor ground
C18	THA	IAT sensor
C19	OX	Heated oxygen sensor (HO2S)
		(if equipped)
C21	CR-	CKP sensor (-) (without immobilizer)

NOTE: This wiring diagram assumes you have a G16B from a Suzuki Baleno with manual transmission, has no immobiliser, has no EGR, has a single wire oxygen sensor and has a carbon canister with purge valve.

DISCLAIMER: While I have done my best to provide you with correct information, I am in no way responsible if anything happens if you choose to use the information.